

Maintenance book

V8 series engine

Document 009X6021



| Engine S/N | Engine model | |
|----------------------------------|---|--|
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| | | |
| | | |
| otions: 🔲 24V auxiliary alternat | ror Dever steering | |
| otions: 🗌 24V auxiliary alternat | ror Dever steering 2 pole electric system | |
| | _ | |
| | 2 pole electric system | |

COMMISSIONING INFORMATION

| Vessel type: | |
|------------------|------------------|
| Vessel number: | |
| Commissioned by: | |
| Commission date: | Stamp/signature: |
| Notes: | |
| | |
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WARRANTY

You need to do a warranty registration on your engine in order for the warranty coverage to apply. To do so, simply contact BUKH Denmark or the BUKH distributor/dealer that is you representative.

All maintenance must be done using BUKH genuine parts or any warranty will be void!

ENGINE SERIAL NUMBER INFORMATION

From the moment that we begin the production of your engines they are each given a unique serial number. All the information regarding optional equipment and customizations are then being linked to a specific engine via this number. Therefor it is crucial that you have this number at hand when contacting BUKH or any of its representatives. The number can be found stamped into a metal plate located at the top of the intercooler cover.



BREAK IN PROCEDURE

The BUKH V8 series engines need break-in time before being operated at its full potential. This is due to the design characteristics of the base engine.

Follow the recommendations below:

- **0-5hrs:** Use varied load and rpm but do not load the engine above 50% throttle and keep maximum rpm below 2500. Do not stay at one load and rpm configuration for more than 30 minutes at a time.
- **5-10hrs:** Use varied load and rpm but do not load the engine above 60% throttle and keep maximum rpm below 2800. Do not stay at one load and rpm configuration for more than 30 minutes at a time.

After the engine has run a total of 10hrs an oil and oil filter change is mandatory.

- **10-30hrs:** Use varied load and rpm but do not load the engine above 80% throttle and keep maximum rpm below 3000. Do not stay at one load and rpm configuration for more than 30 minutes at a time.
- **30-50hrs:** Use varied load and rpm, the engine can be used up to 100% throttle and full rpm. Do not stay at one load and rpm configuration for more than 30 minutes at a time.

After the engine has run a total of 50hrs an oil and oil filter change is mandatory.

<u>Use oil and filter as specified in the engine technical manual.</u> This is highly important! If you have any questions regarding this break-in procedure please consult the technical department at your local BUKH dealership or BUKH A/S Denmark

PERIODIC MAINTENANCE

| Specifications (for standard VGT applications) | | |
|--|--|--|
| Engine oil | API: 10W-40 CJ4 Fully synthetic oil. For latest info and recommended oils please visit www.bukh.dk | |
| Oil filter | 35-1031 | |
| Fuel filter (10 micron) | 35-1231 | |
| Air filter | 20-5020-101 | |
| Serpentine belt | 20-5020-041 w/o PS or 20-5020-040 w PS | |
| Glow plugs | Only used with cold climate option see parts book | |
| Impeller | 15-1209 | |
| Replacement anode | 19-1623 | |
| Coolant | Mix 50/50 freshwater and GM6277M/MTU MTL5048 or equivalent | |
| All other parts | See BUKH parts book (found at www.bukh.dk) | |

If your engines are built to custom specifications some part numbers may differ from the V8 standard. If you are uncertain, please contact your local BUKH dealership before ordering any parts. Remember to have your engine serial number at hand.

| Time based maintenance (minimum independent of running hours) | Daily | Every 3 months | Annually | Every 2 years | Every 5 years |
|--|-------|-------------------|----------|------------------|------------------|
| Check engine oil level | | | | | |
| Check engine coolant level | | | | | |
| Check Power steering fluid level | | | | | |
| Check operation of gauges and charging | | | | | |
| Check and clean air filter as required | | | | | |
| Check condition of zinc anode on heat exchanger, replace if needed. | | | | | |
| Visual check & pressure test of intercooler, replace if needed | | | | | |
| Change engine oil | | | | | |
| Change oil filters | | | | | |
| Change fuel filters | | | | | |
| Change Air filter | | | | | |
| Add lubrication additive to fuel tank | | | | | |
| Change impeller | | | | | |
| Change serpentine belt(s) | | | | | |
| Change antifreeze/coolant in closed cooling system | | | | | |
| Change glow plugs (Option) | | | | | |
| Change manifolds | | | | | |
| Change intercooler core | | | | | |

ADDITIONAL INFORMATION ASTERIX

On the following pages some of the maintenance operations are marked with additional information asterisks. See below for explanation.

This service operation is to be performed by an authorized technician.

Service interval can be prolonged under certain conditions. To find out if this is applicable to your engines please contact your local BUKH dealership

| Scheduled maintenance for 50 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 100 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 200 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 300 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 400 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 500 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 600 hours | |
|--|---------------------------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | · · · · · · · · · · · · · · · · · · · |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 700 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 800 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 900 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1000 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | |
| Change impeller** | STAMP |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1100 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1200 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1300 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1400 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

Scheduled maintenance for 1500 hours

Due to its versatility the BUKHI V8 engine is being used in many different regions and in many different applications.

Therefor some of the operations that this larger maintenance entails varies depending on the region and application that Your engines operate in.

To get the maintenance sheet that corresponds to Your engines, simply contact your local BUKH dealership or service team.

Always have your engine serial number at hand when contacting BUKH or any of its representatives!

| Engine hours: |
|------------------|
| Date of service: |
| Performed by: |
| STAMP |
| Notes: |
| |
| |
| |

| Scheduled maintenance for 1600 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1700 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | |
| Change impeller** | STAMP |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1800 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 1900 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2000 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2100 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2200 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2300 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2400 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |
Scheduled overhaul for 2500 hours

Due to its versatility the BUKH V8 engine is being used in many different regions and in many different applications.

Therefor some of the operations that this overhaul entails varies depending on the region and application that Your engines operate in.

To get the overhaul sheet that corresponds to Your engines, simply contact your local BUKH dealership or service team.

Always have your engine serial number at hand when contacting BUKH or any of its representatives!

| Engine hours: |
|------------------|
| Date of service: |
| Performed by: |
| |
| Notes: |
| |
| |
| |

| Scheduled maintenance for 2600 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2700 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2800 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 2900 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | |
| Change impeller** | STAMP |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3000 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3100 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3200 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3300 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r* |
| Add fuel additive to fuel tank | 3 |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3400 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3500 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3600 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3700 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3800 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 3900 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S/P |
| Add fuel additive to fuel tank | |
| Check condition of Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

Scheduled maintenance for 4000 hours

Due to its versatility the BUKH V8 engine is being used in many different regions and in many different applications.

Therefor some of the operations that this larger maintenance entails varies depending on the region and application that Your engines operate in.

To get the maintenance sheet that corresponds to Your engines, simply contact your local BUKH dealership or service team.

Always have your engine serial number at hand when contacting BUHK or any of its representatives!

| Scheduled maintenance for 4100 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | |
| Change impeller** | STAMP |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4200 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4300 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4400 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4500 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\P. |
| Add fuel additive to fuel tank | 5 · |
| Check condition of serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4600 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4700 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4800 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r* |
| Add fuel additive to fuel tank | 3 |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 4900 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | s\r |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

| Scheduled maintenance for 5000 hours | |
|--|------------------|
| Check for water leaks | Engine hours: |
| Check for fuel leaks | |
| Check for oil leaks | |
| Check water filter, oil cooler and water intake for debris | Date of service: |
| Check coolant level in heat exchanger | |
| Check coolant freezing point | Performed by: |
| Change engine oil** | |
| Change oil filters** | |
| Clean air filter | |
| Change air filter | STAMP |
| Change impeller** | |
| Change fuel filters | S\F* |
| Add fuel additive to fuel tank | |
| Change Serpentine Belt(s) | |
| Check belt tensioning system, change parts if needed | |
| Check bearings in idler wheels, replace if needed | |
| Change antifreeze/coolant in closed cooling system | Notes: |
| Check anodes, change if needed | |
| Check operation of charging | |
| Change glow plugs (Option) | |
| Change thermostats including turbo thermostat* | |
| Check condition of coolant hoses, replace if needed | |
| Check electrical connections for corrosion | |
| Check operation of crankcase ventilation, clean if necessary* | |
| Flush seawater cooling system backwards including oil coolers* | |

ACTIONS AND UPDATES

On the following pages you are given the ability to document any warranty actions and/or software updates done to your engines. Please keep in mind that this information can be of great use when contacting BUKH or any of its representatives regarding support or warranty related issues in the future.

| □Warranty □Softw | are update | |
|----------------------|-----------------------------|---------------|
| Warranty No: | Date: | Engine hours: |
| Faulty component(s): | Replaced Yes No | Date: |
| | Yes 🗍 No | Performed by: |
| | Yes No | |
| | Yes 🛛 No | |
| | Yes No | |
| | Yes No | |
| | Yes 🛛 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |

| □Warranty □Softw | vare update | |
|----------------------|-----------------------------|---------------|
| Warranty No: | Date: | Engine hours: |
| Faulty component(s): | Replaced Yes No | Date: |
| | QYes 🗍 No | Performed by: |
| | Yes 🛛 No | |
| | Yes 🛛 No | |
| | Yes No | |
| | Yes 🗍 No | |
| | Yes 🗆 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |

| □Warranty □S | oftware update | |
|------------------------|-----------------------------|---------------|
| Warranty No: | Date: | Engine hours: |
| Faulty component(s): _ | Replaced Yes No | Date: |
| - | Yes No | Performed by: |
| _ | Yes 🛛 No | |
| _ | Yes No | |
| - | Yes No | |
| - | Yes No | |
| _ | Yes 🛛 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |

| Warranty Softw | vare update | |
|----------------------|-----------------------------|---------------|
| Warranty No: | Date: | Engine hours: |
| Faulty component(s): | Replaced Yes No | Date: |
| | QYes 🗍 No | Performed by: |
| | Yes 🛛 No | |
| | Yes 🛛 No | .9 |
| | Yes No | STAMP |
| | Yes 🗍 No | 2. |
| | Yes 🛛 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |

| Warranty S | oftware update | |
|----------------------|-----------------------------|---------------|
| Warranty No: | Date: | Engine hours: |
| Faulty component(s): | Replaced Yes No | Date: |
| _ | Yes 🗍 No | Performed by: |
| _ | Yes 🛛 No | |
| _ | Yes 🛛 No | |
| _ | Yes No | |
| - | Yes No | |
| - | Yes 🛛 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |

| Warranty S | oftware update | |
|----------------------|-----------------------------|---------------|
| Warranty No: | | Engine hours: |
| Faulty component(s): | Replaced Yes No | Date: |
| _ | Yes 🗍 No | Performed by: |
| _ | Yes 🛛 No | |
| _ | Yes 🛛 No | |
| _ | Yes No | |
| - | Yes No | |
| _ | Qyes 🛛 No | |
| Software update: | | Notes: |
| I3D: | | |
| I3M: | | |
| | Histogram reset: Yes No | |
| | Fault codes cleared: Yes No | |



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